



3D Printing Guide

Parameter	Value
Pre - Print Drying	90-120°C, 8-14h (Convection Oven)
Recommended Nozzle Temp	270-300°C
Recommended Bed Temp	90-120°C
Cooling Fan	0%-60%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with Desiccant)
Print Speed	Up to 230 mm/s